## **PCT**

# WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



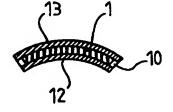
# INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>6</sup> : H01M 2/02, 2/10	A1	(11) International Publication Number: (43) International Publication Date:	WO 97/38453 16 October 1997 (16.10.97)
(21) International Application Number: PCT/IB (22) International Filing Date: 3 April 1997 (		DE, DK, ES, FI, FR, GB, G	
(30) Priority Data: 96/04523 11 April 1996 (11.04.96)	F	Published  With international search repo	ort.
<ul> <li>(71) Applicant (for all designated States except US): ELECTRONICS N.V. [NL/NL]; Groenewoudsewe 5621 BA Eindhoven (NL).</li> <li>(72) Inventor; and</li> <li>(75) Inventor/Applicant (for US only): VAN LERBERGH [FR/FR]; Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL)</li> </ul>	eg I, N E, Stev	- n	
(74) Agent: CHAFFRAIX, Jean; Internationaal Octrooibur P.O. Box 220, NL-5600 AE Eindhoven (NL).	eau B.V	.,	

(54) Title: ACCUMULATOR DEVICE FOR AN ELECTRIC AND/OR ELECTRONIC APPARATUS

#### (57) Abstract

This device is formed by a casing (9) comprising a frame (10) and caps (12 and 13) for inserting an active electrical energy accumulator element (1). For obtaining a slender structure which can sustain a growing pressure notably caused by the charging cycles, the casing is curved. Application to portable telephones.



#### FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albenia	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuenia	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	<b>SZ</b> .	Swaziland
AZ	Azerbaijan	G₽	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
23	Barbados	GH	Gheta	MG	Madagascar	LT	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Grecce		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TI	Trinidad and Tobego
BJ	Benin	1B	bretand	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	lurael	MR	Mauritania	UG	Uganda
BY	Belarus	LS	lociand	MW	Malawi	US	United States of America
CA	Canada	IT	kaly	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Vict Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	zw	Zimbabwe
CI	Côse d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Casteroon		Republic of Korea	PL	Poland		
CN	China	<b>KIR</b>	Republic of Korea	PŤ	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	L	Licchenstein	SD	Suden		
DK	Deamark	LK	Sri Lanka	SE	Sweden		
RE.	Estonia	LR	Liberia	SG	Singapore		

WO 97/38453 PCT/IB97/00339

Accumulator device for an electric and/or electronic apparatus.

#### Description

#### FIELD OF THE INVENTION

The invention relates to an accumulator device for an electric and/or electronic apparatus comprising:

- 5 an active element for charging and for producing the electric power,
  - a casing for containing said active element.

The invention likewise relates to a type of portable radio telephone notably comprising such a device.

## BACKGROUND OF THE INVENTION

A problem often faced with accumulators is caused by the increase of pressure during the charging operation. This increase of pressure becomes formidable with accumulators which use active elements notably of the lithium-ion type. To avoid the unwanted effects of this pressure, a robust casing is known to be provided for packing this active element. Metallic casings are then used which are considered too heavy and too costly.

This is considered disadvantageous.

It is suitable to note that certain accumulators need to have a certain pressure for operating properly.

The invention proposes a device of the type defined in the opening paragraph for which the problem of rising pressure is solved in a satisfactory manner without costing too much and which thus does not have the drawback mentioned earlier.

#### SUMMARY OF THE INVENTION

Therefore, such a device is characterized in that said casing is curved, so that the increase of pressure occurring during the charging operation is counterbalanced.

The invention is based on the recognition that a curved structure is used which is a robust structure and can thus easily withstand a growing pressure.

Thus, the advantage is obtained that the accumulator device can have a structure which is thin enough to recall that of bank cards.

These and other aspects of the invention will be apparent from and elucidated with reference to the embodiments described hereinafter.

#### BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings:

Fig. 1 shows the various components forming the device according to the invention,

Fig. 2 shows an elevational view of the arrangement of the components of Fig. 1,

Fig. 3 shows the curvature of these components according to the invention,

Fig. 4 shows a first embodiment of the invention,

Fig. 5 shows a second embodiment of the invention,

Fig. 6 shows a third embodiment of the invention,

Fig. 7 shows an apparatus in accordance with the invention, on which an accumulator device has just been installed,

Fig. 8 shows a fourth embodiment of the invention,

Fig. 9 shows a fifth embodiment of the invention,

Fig. 10 shows a way of facilitating the curvature of the casing,

Fig. 11 shows a sixth embodiment of the device according to the invention, and

Fig. 12 shows a variant of the embodiment shown in Fig. 11.

#### 20 DESCRIPTION OF PREFERRED EMBODIMENTS

In Fig. 1, the active element 1 is an element which presents itself in the form of a plate. Elements of this type are mentioned in United States Patents USP 5,047,300 and 5,198,313. Two electrodes 5 and 6 permit of charging and providing the energy. These electrodes may be bent according to the user's wishes. For protecting this active element 1 against the environment, a casing 9 is necessary. It is formed by a frame 10 and two caps 12 and 13. The active element 1 is placed inside the frame 10. The two caps 12 and 13 are flush-mounted with the walls of the frame 10, so that the active element 1 is inserted into the casing thus formed. The casing then has the form of a prism. Fig. 2 shows in an elevational view the casing with the active element inside it. The casing may be formed by plastic material of which well-known bank cards are formed. One may thus obtain a very flat aspect of the device according to the invention which recalls that of bank cards or any other card of this type (telephone card etc.).

In accordance with the invention, said casing is curved as is shown in Fig. 3. Either this curvature is obtained by curving means which will be described in the

5

10

15

present memory and which control the resilience of the casing, or this curvature is final as a result of the initial concept of the casing.

For obtaining this curvature, the invention proposes a plurality of variants of embodiments.

A first variant is shown in Fig. 4. Two pins, or protrusions, 20 and 21, are provided on a side wall of the casing which is to be curved. A blocking part 25, which has two openings 27 and 28 for receiving the two pins in accordance with the curvature of the casing, maintains the curvature at the desired value. It will be evident that the invention also covers the fact that openings may also be made in the wall of the casing while pins are provided on said blocking part. Instead of the part 25, a part 25' can be used whose form is such that it is aligned to the curvature it provides.

A second variant is shown in Fig. 5. A groove 30 is made in the wall of the casing intended to be curved. This groove may be obtained by having the caps 12 and 13 project from the frame 10 shown in a dashed line in Fig. 5. Another blocking part 35 which cooperates with this groove has a rim 37 intended to fit in said groove 30 thus imposing the desired curvature. There too, without leaving the scope of the invention, the role of the groove and the rim may be exchanged.

A third variant is shown in Fig. 6. In this variant is used at least a ring 40 which has an opening, so that, when the casing is slipped into it, the ring imposes the desired curvature. It is then possible to slip two rings on each one of the ends of the casing.

Fig. 7 shows an apparatus 48. This apparatus has a face 49 with a curvature. Thus the device according to the invention can profit from this curvature by conforming in shape thereto. Various fastening means can be provided in this case.

Fig. 8 shows a first one of these fastening means. A plate 52 maintains the device on the inside of the face 49. This plate 52 is fastened to this face 49 at two fastening points 54 and 55.

Fig. 9 shows a second one of these fastening means. Two fasteners 60 and 61, for example, round the device according to the invention, fasten the device on the outside to the face 49. In the latter two cases it is also possible to use magnetic attraction systems.

Fig. 10 shows a means for facilitating the curvature of the casing. Therefore, at least one of the caps 12 or 13 has grooves 70, 71, 72 ... which may be obtained by removing material, so that small ribs arise. Thus, the rigidity/flexibility ratio is changed in one direction.

5

20

25

30

This ratio may also be changed if raised edges 80 and 81, which rigidify the casing without hindering its curvature as this is shown in Fig. 11, are provided on the caps 12 and 13. These raised edges may be separate parts 80' and 81' which are stuck or soldered onto the caps as is shown in Fig. 12.

BNSDOCID: <WO\_\_\_9738453A1\_I\_>

#### CLAIMS:

1.	An accumulator	device for	an electric	and/or	electronic	apparatu
comprising:						

- an active element for charging and for producing the electric power,
- a casing for containing said active element,
- 5 characterized in that said casing is curved, so that the increase of pressure occurring during the charging operation of the active element is counterbalanced.
  - 2. An accumulator device as claimed in Claim 1, characterized in that the casing has a cylindrical form that can be curved.
- 3. An accumulator device as claimed in Claim 1, characterized in that the casing has a curved cylindrical form.
  - 4. An accumulator device as claimed in Claim 1, for which said apparatus has a curved face, characterized in that the casing is curved around this curved face.
  - 5. An accumulator device as claimed in one of the Claims 1 to 3, characterized in that it comprises curving means.
- 15 6. An accumulator device as claimed in Claim 5, characterized in that said curving means are formed by a system of pins and openings.
  - 7. An accumulator device as claimed in Claim 5, characterized in that said curving means are formed by a system of groove and rim.
- 8. An accumulator device as claimed in Claim 5, characterized in that said curving means are formed by at least a ring in which the device is slipped.
  - 9. An accumulator device as claimed in Claim 4, characterized in that said curving means are formed by fastening means for fastening the device on the outside of said curved face.
- 10. An accumulator device as claimed in Claim 4, characterized in that the curving means are formed by fastening means for fastening the device on the inside of said curved face.
  - 11. An accumulator device as claimed in one of the Claims 1 to 10, characterized in that the casing comprises grooves on at least one side for facilitating the curvature.

- 12. An accumulator device as claimed in one of the Claims 1 to 11, characterized in that the casing has raised edges on at least one face so as to rigidify the casing in a direction other than that of the curvature.
- 13. A telephone comprising a device as claimed in one of the preceding
- 5 Claims.

WO 97/38453 PCT/IB97/00339

1/4

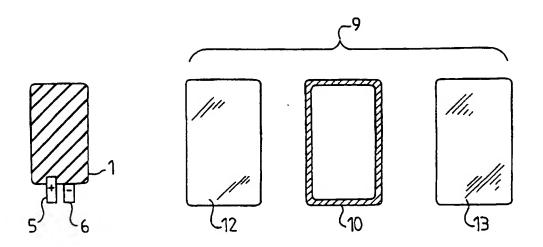
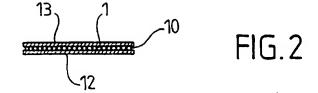
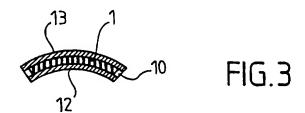
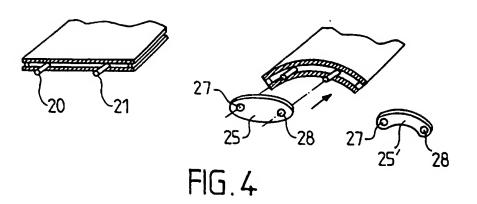


FIG.1





2/4



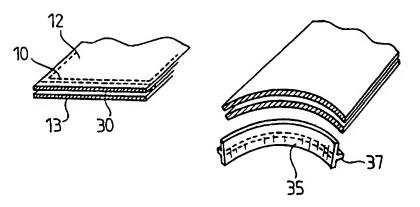
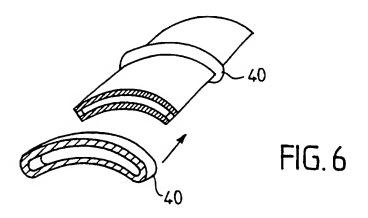


FIG. 5



WO 97/38453 PCT/TB97/00339



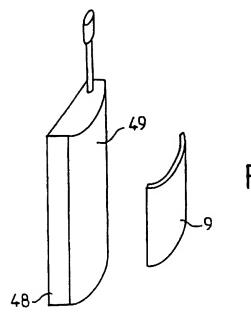
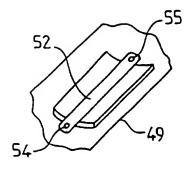


FIG.7



60

FIG.8

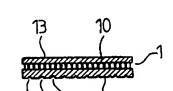


FIG.9

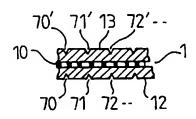


FIG.10

4/4

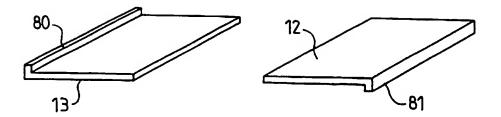


FIG.11

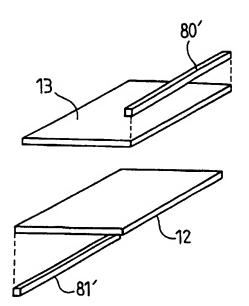


FIG.12

#### INTERNATIONAL SEARCH REPORT

PCT/IB 97/00339

A. CLASSI IPC 6	FICATION OF SUBJECT MATTER H01M2/02 H01M2/10		
According to	n international Patent Classification (IPC) or to both national	classication and IPC	
B. ITELDS	SEARCHED		
Minimum of IPC 6	ocumentation searched (classification system followed by class HO1M	pnesson symbols)	
Documenta	oon searched other than minimum documentation to the extent	that such documents are inc	luocd in the lields scarened
Electronic s.	ata Date consulted during the international scaren (name of da	ta basc and, where practical.	search terms used)
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of	the relevant passages	Relevant to claim No.
x	WO 91 03921 A (AT & E CORP) 21 see claims 1-12; figures 1.5	March 1991	1-3
X	PATENT ABSTRACTS OF JAPAN vol. 008, no. 039 (E-228), 21 1984 & JP 58 197655 A (TOMOYUKI AO November 1983, see abstract	<b>,</b>	1
A	PATENT ABSTRACTS OF JAPAN vol. 009, no. 081 (E-307), 10 & JP 59 211956 A (TOMOYUKI AO November 1984, see abstract	JKI), 30	1-12
		-/	
X Furt	her documents are listed in the continuation of box C.	X Patent family	members are listed in annex.
'A' docume consider filting of 'L' docume which calls of the call of the calls of the call o	ent which may throw doubts on priority daint(s) or it died to exabilish the publication date of another it of other special reason (as specified)	or priority date as cited to understan invertigon "X" document of participants to conside the considering the control of participants of parti	bished after the international filing date to not in conflict with the application but d the principle of theory underlying the cular relevance: the claimed invention red novel or cannot be considered to ve siep when the document is taken alone cular relevance; the claimed invention red to involve an inventive sice when the
*P" docume	ent reterring to an oral disclosure, use, exhibition or Beans int oublished prior to the international filing date but an the priority date essimed	document is come ments, such come in the art.	ination one or more other such occu- ination ocing covicus to a person skilled of the same patent family
Date of the	ACTUAL COMPLICATION OF the International Search		the international search report
27	7 June 1997	10.07.97	
Name and m	nations address of the ISA ituropean Materit Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rissonia	Authorized officer	
	Tel. ( = 31-70) 340-2040, Tx. 31 651 epo nl. Fax: ( = 31-70) 340-3016	Battist	ig, M

Form PCT/ISA/218 (second enect) (July 1992)

## INTERNATIONAL SEARCH REPORT

Intern 11 Application No PCT/IB 97/00339

		PCT/IB 97/00339		
	MIGNI DOCUMENTS CONSIDERED TO BE RELEVANT			
Category *	Citation of document, with indication, where appropriate, of the relevant pastages	Relevant to claim No.		
A	PATENT ABSTRACTS OF JAPAN vol. 011, no. 195 (E-518), 23 June 1987 & JP 62 022366 A (MATSUSHITA ELECTRIC IND CO LTD), 30 January 1987, see abstract	1-12		
A	US 4 429 025 A (STOW MARK) 31 January 1984 see claims 1-16; figure 1	9,10		

1

Form PCT/ISA/218 (continuation of second short) (July 1992)

## INTERNATIONAL SEARCH REPORT

intern 11 Application No

<b>6.0</b> 1	ormation on pakent family members			PCT/IB 97/00339		
Patent document sited in search report	Publication date	Patent family member(s)		Publication date		
WO 9103921 A	21-03-91	AU 6188690	Α	08-04-91		
US 4429025 A	31-01-84	NONE				

Form PCT/ISA/210 (pount family annex) (July 1992)

# This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

# **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

BLACK BORDERS

IMAGE CUT OFF AT TOP, BOTTOM OR SIDES

FADED TEXT OR DRAWING

BLURRED OR ILLEGIBLE TEXT OR DRAWING

SKEWED/SLANTED IMAGES

COLOR OR BLACK AND WHITE PHOTOGRAPHS

GRAY SCALE DOCUMENTS

LINES OR MARKS ON ORIGINAL DOCUMENT

REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

# IMAGES ARE BEST AVAILABLE COPY.

☐ OTHER:

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.